



U.S. DEPARTMENT OF  
**ENERGY**

Integrated Waste Management  
Office of Spent Fuel and Waste Disposition

**Nuclear Energy**

## Preliminary Evaluation of Removing SNF from Shutdown Sites – Fort Calhoun Site Visit

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## Disclaimer

### Nuclear Energy

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**This is a technical presentation that does not take into account contractual limitations under the Standard Contract for Disposal of Spent Nuclear Fuel and/or High-Level Radioactive Waste (10 CFR Part 961). Under the provisions of the Standard Contract, DOE does not consider spent fuel in canisters to be an acceptable waste form, absent a mutually agreed to contract amendment.**

**This presentation reflects research and development efforts to explore technical concepts which could support future decision making by DOE. No inferences should be drawn from this presentation regarding future actions by DOE.**



# Shutdown Sites Evaluation

- The purpose of the shutdown sites evaluation is to support planning for removing spent nuclear fuel (SNF) and greater-than-Class C low-level radioactive waste (GTCC waste) from shutdown nuclear power plant sites by collecting and documenting information related to
  - Site inventory
  - Site conditions
  - Near-site transportation infrastructure and experience
- Identify gaps in information needed to ship SNF and GTCC waste from the shutdown sites
- Based on the available information, identify options for transporting SNF and GTCC waste from the shutdown sites

*Preliminary Evaluation of  
Removing Used Nuclear Fuel  
from Shutdown Sites*

Fuel Cycle Research & Development

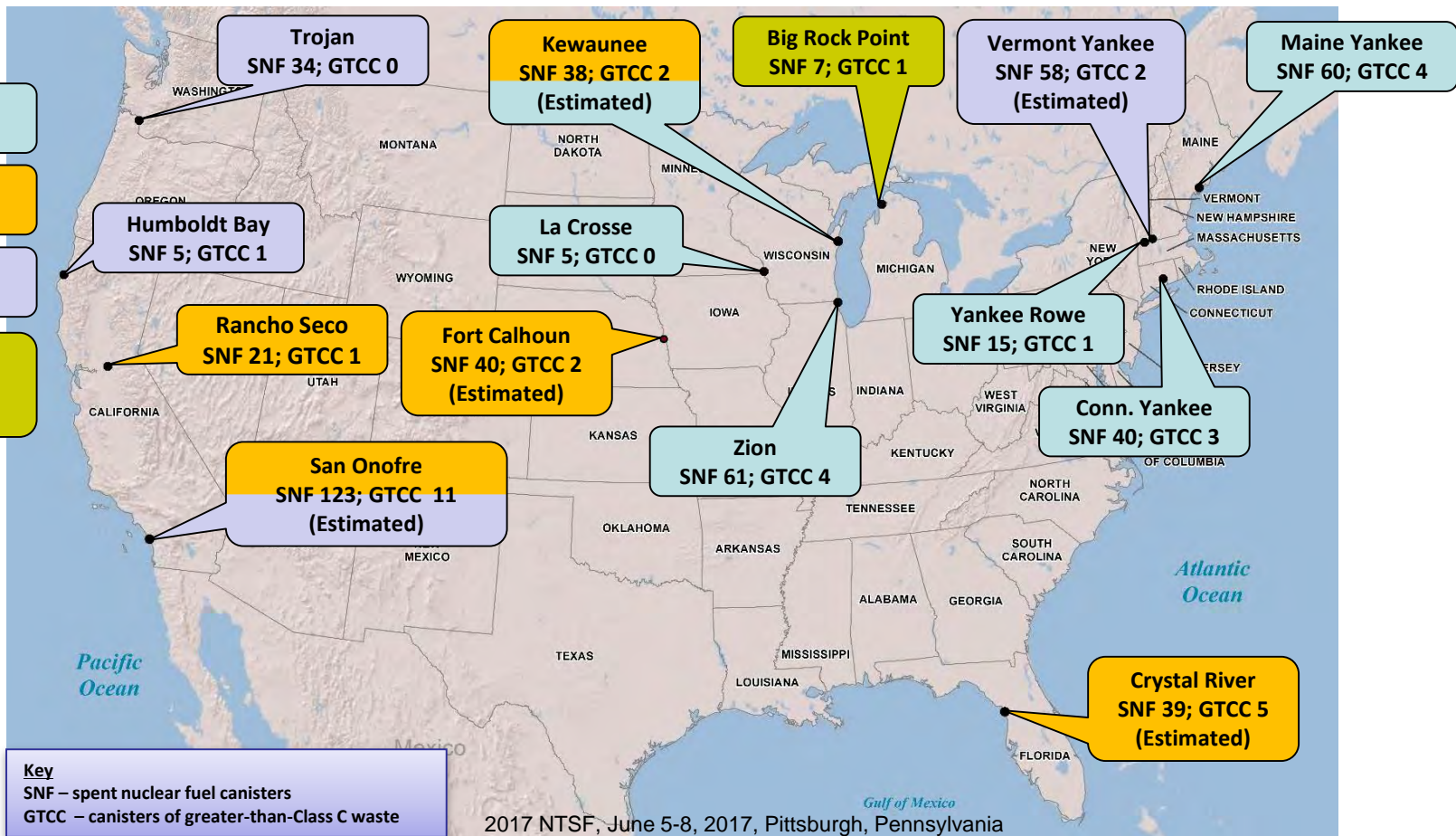
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# Locations of Shutdown Nuclear Power Plant Sites

- There will be 583 total canisters (546 SNF, 37 GTCC waste) at 14 shutdown sites
- There are 11 dry storage systems in use at the shutdown sites; 9 transportation cask models would be used to remove SNF and GTCC waste from the sites





# General Types of Storage Systems Deployed at Shutdown Sites

**Vertical Concrete Casks (VCCs) Deployed at 9 Sites**



**Vertical  
Concrete  
Casks at Maine  
Yankee**

**Horizontal Storage Modules (HSMs) Deployed at 5 Sites**



**Horizontal  
Storage  
Modules at  
Rancho Seco**



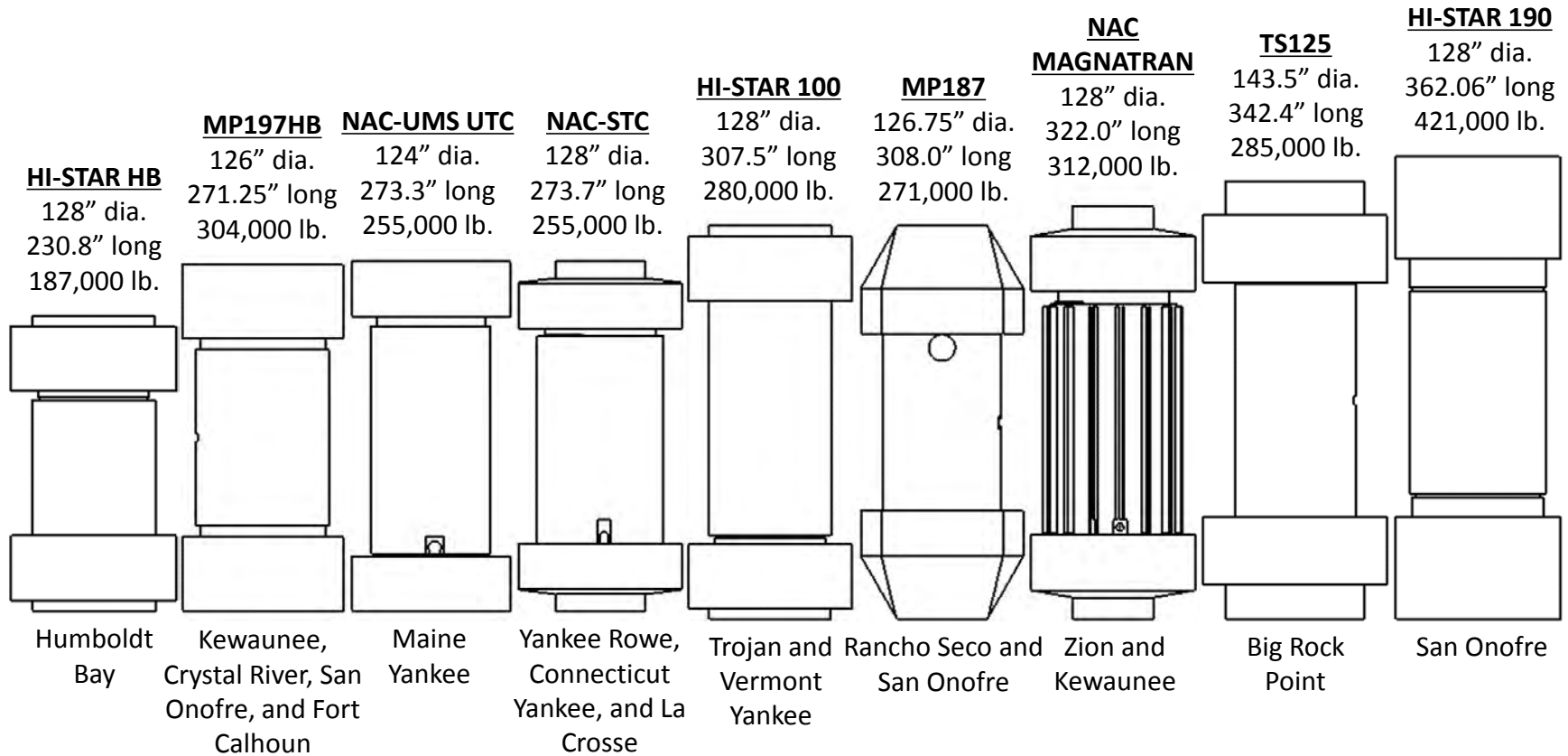
**Underground  
Storage  
Modules at  
Humboldt Bay**

**HI-STORM  
UMAX  
Underground  
Storage  
Modules**





# Transportation Cask Models That Would Be Used to Ship SNF and GTCC Waste from Shutdown Sites Have a Wide Range of Weights and Dimensions





# Sources of Information Used in Evaluation

- **Documents and databases**
  - GC-859 Nuclear Fuel Data Survey
- **Independent Spent Fuel Storage Installation (ISFSI) site managers**
- **Heavy equipment, lifting, rigging, and transporting companies with experience at the shutdown sites**
- **Shutdown site visits**
  - Tribal, Federal Railroad Administration (FRA), State, and State Regional Group (SRG) representatives participate in shutdown site visits and have provided valuable contributions to the evaluations
- **Railroads serving the sites**
- **Google Earth**



MP187 Transportation Cask Heavy Haul to Rancho Seco

Photo courtesy of Rancho Seco



Big Rock Point Reactor Pressure Vessel Heavy Haul

Photo courtesy of Barnhart Crane & Rigging



# Onsite Conditions at Shutdown Sites

## ■ On-Site Transportation Features

- On-Site Rail
- On-Site Roads for Heavy Haul Trucks
- Barge Access

## ■ On-Site Equipment to Support Transportation Operations

- Transfer Casks
- Cranes and Rigging

## ■ On-Site Staging Areas for Transport Vehicles, Equipment, and Operations Support



Photo courtesy of La Crosse

Onsite Rail Spur at La Crosse



Photo courtesy of Big Rock Point

Big Rock Point Horizontal Transfer System



Photo courtesy of Trojan

Trojan Transfer Station



# Near-Site Transportation Infrastructure and Experience

- Evaluate transportation mode options for the shutdown sites
- Near-Site Rail Access
  - Condition and capacity of near-site rail infrastructure
  - Potential transload locations
  - Site experience with rail shipments
- Local Roads and Highways
  - Distance to potential rail transload locations (rail spurs or sidings)
  - Characteristics and condition of roads and associated infrastructure that would be used by heavy haul vehicles
  - Site experience with heavy haul shipments
- Barge Access
  - Characteristics of onsite or nearby docks/slips/shorelines
  - Site experience with barge shipments



Junction of Onsite Rail Spur and Union Pacific Railroad at Zion



Low Overhead Bridge  
Near Big Rock Point



Railroad Grade  
Crossing at East Portal  
of Hoosac Tunnel Near  
Yankee Rowe



# Potential Transload Locations Near Shutdown Sites



**Portland  
Railhead Near  
Connecticut  
Yankee**

08/30/2012 10:39



**Potential  
Kewaunee  
Transload  
Location Near  
Bellevue,  
Wisconsin**



**Petoskey  
Transload  
Location Near  
Big Rock Point**

07\_24\_2013 18:34



**Gaylord  
Transload  
Location  
Near Big  
Rock Point**

07\_25\_2013 14:51



# Potential Barge Locations



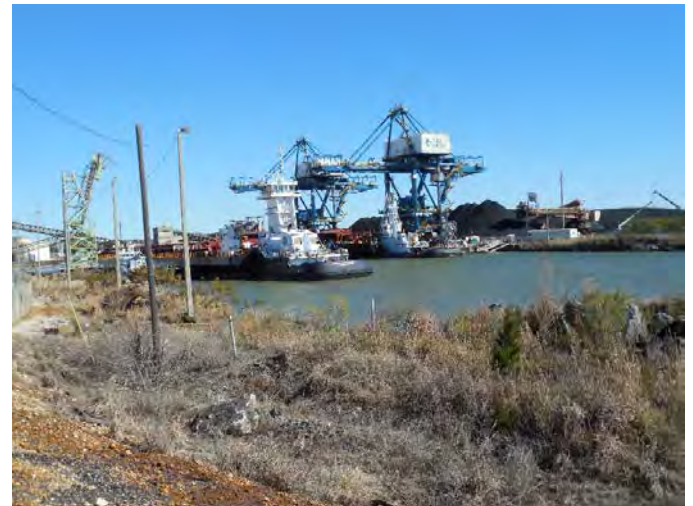
**Barge Dock  
at Maine  
Yankee**



**Location of  
Barge Area in  
Coolant  
Discharge Canal  
at Connecticut  
Yankee**



**Barge Slip  
at Trojan**



**Barge Area  
at Crystal  
River**



# Site Experience Shipping Large Components Key to Understanding How SNF Might Be Moved



Turbine Component Unloading at Crystal River



Reactor Pressure Vessel Shipping at Maine Yankee



Reactor Pressure Vessel Shipping at La Crosse



Steam Generator Shipping Near Kewaunee



## Case Study – Fort Calhoun Site Visit

- **Fort Calhoun site visit – May 15-19, 2017**
- **Met with Fort Calhoun staff (Omaha Public Power District, OPPD) and the Union Pacific Railroad**
- **Participants in site visit included**
  - Federal Railroad Administration
  - Pahrump Paiute Tribe
  - Prairie Island Indian Community
  - Nebraska State Patrol
  - Nebraska Department of Health and Human Services
  - Iowa DOT Office of Rail Transportation
  - Iowa DOT Office of Motor Vehicle Enforcement
  - CSG-Midwest





# Fort Calhoun SNF Storage

- **Fort Calhoun has loaded 10 dry storage canisters containing 320 SNF assemblies into AREVA TN Standardized NUHOMS systems**
  - 32PT canisters
  - Campaigns in 2006 (4 canisters) and 2009 (6 canisters)
- **Fort Calhoun will expand ISFSI to accommodate SNF currently in pool**
  - 944 assemblies
  - Have damaged fuel and high burnup fuel
  - Have not decided whether to stay with AREVA TN or switch to Holtec or NAC
  - 30 additional dry storage canisters if stay with AREVA TN and 32PT canisters
- **Total of 40 SNF canisters and 1-2 GTCC canisters at conclusion of loadings (estimated)**



**Fort Calhoun ISFSI**



# Fort Calhoun Site Layout



ISFSI

Missouri River  
(border between  
Nebraska and Iowa)

Cargill  
Rail Spur

Containment  
Building, Auxiliary  
Building, Turbine  
Building, Service  
Building, Radioactive  
Waste-Processing  
Building

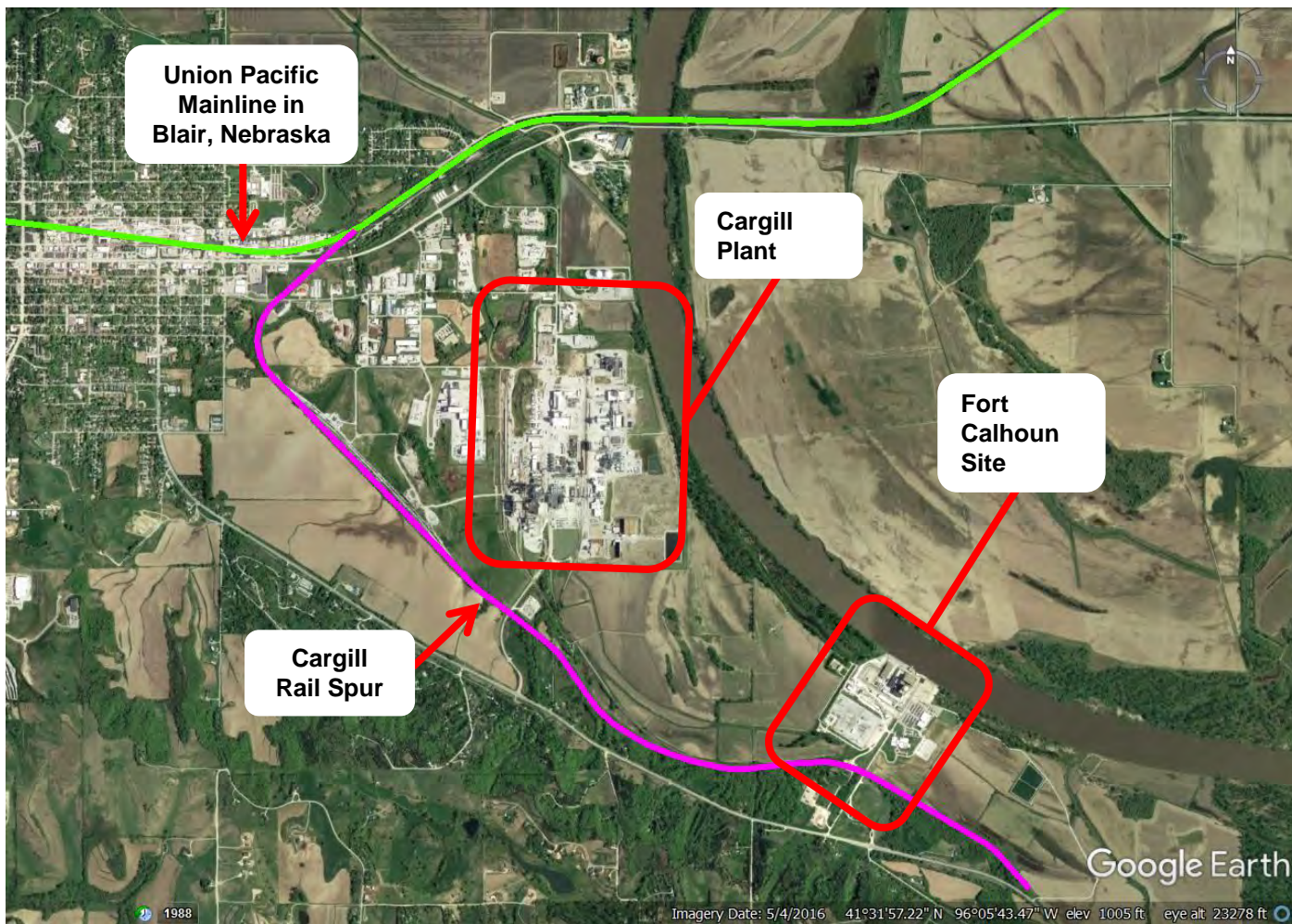


# Fort Calhoun ISFSI





# Fort Calhoun Served by Cargill Rail Spur and Union Pacific Railroad



# Track at Junction of Cargill Spur and Union Pacific Railroad



Looking South



Looking North



# Track at Entrance to Cargill Spur



Looking South



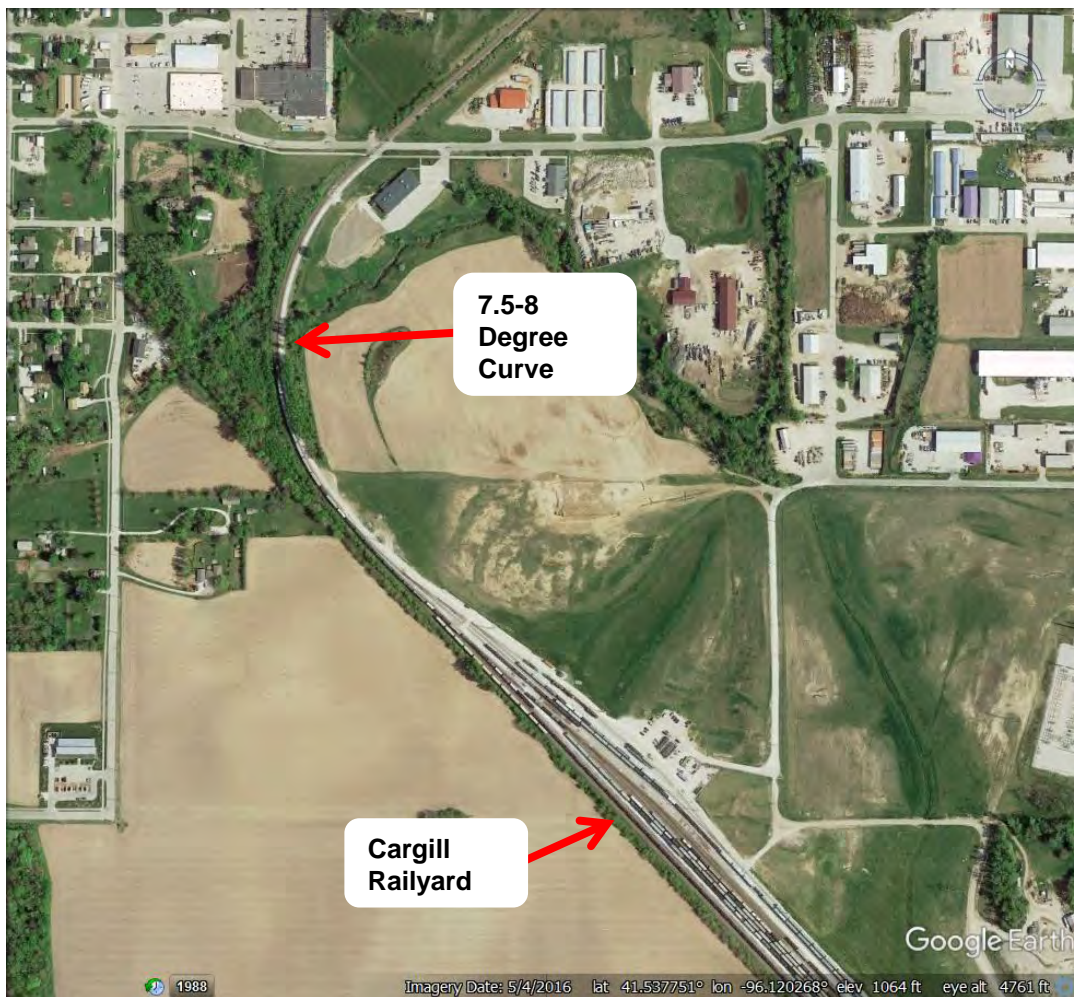
Looking North



Derailer at Entrance to Spur



# Cargill Railyard and 7.5-8 Degree Curve





# Measuring Curvature of Track



# Derailer and Greaser on Cargill Spur



**Derailer and Greaser**



**Closeup of Greaser Activators**



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# Cargill Rail Spur Onsite at Fort Calhoun



**Cargill Rail Spur  
Looking Southeast**



**Cargill Rail Spur  
Looking Northwest**

# Cargill Rail Spur – 136 lb. rail, Concrete Ties, Pandrol Clips





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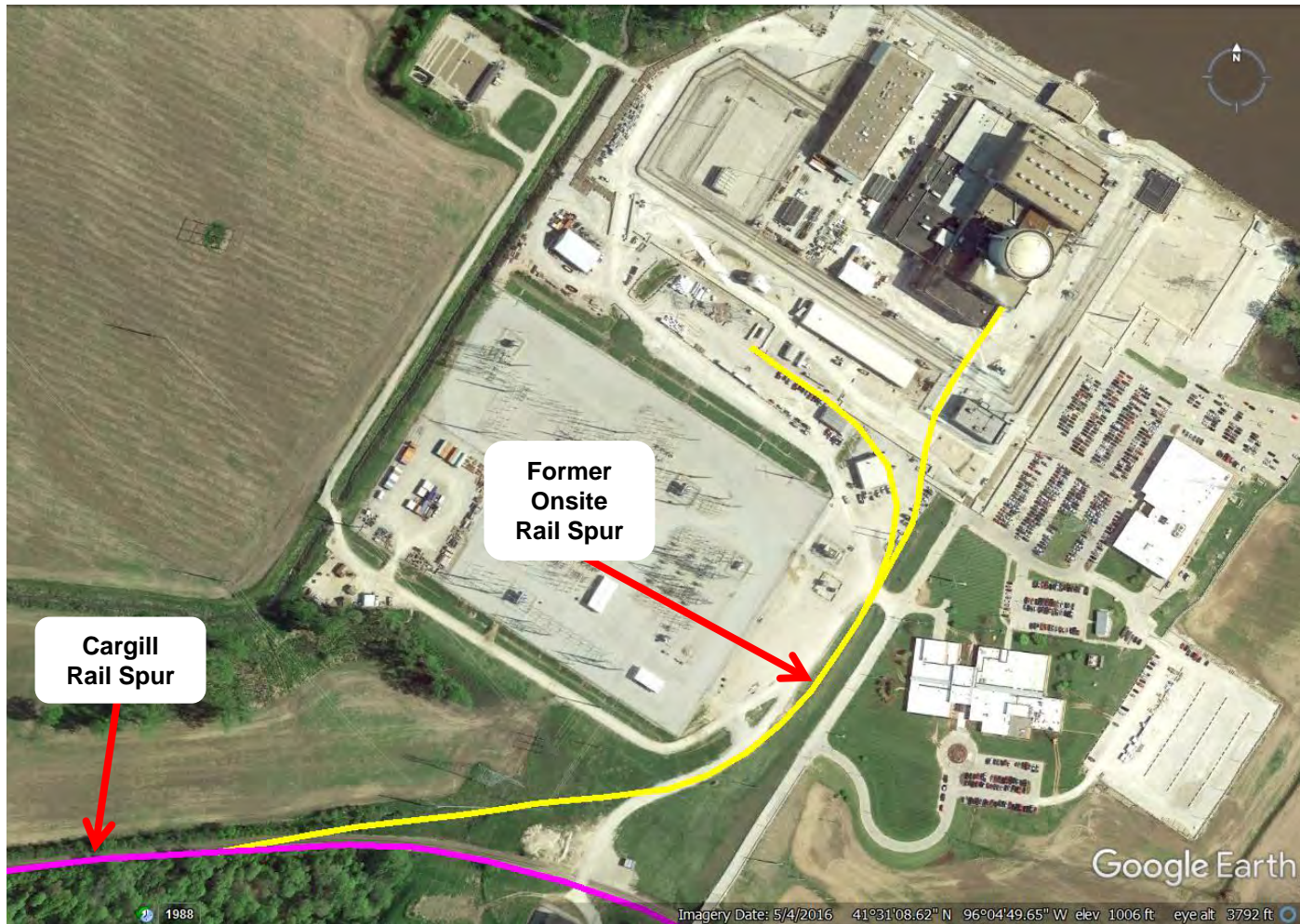
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# Cargill Spur Still Active Down to Fort Calhoun Site





# Rail Spur Used to Run Onsite





# Fort Calhoun Barge Receiving Area



## Site Transportation Experience – Rail

- Fort Calhoun has received horizontal storage modules (HSMs) by rail on Cargill Spur
- HSMs transloaded onsite and moved down haul road to ISFSI



Photos courtesy of Fort Calhoun





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# HSM Transload and Transport to ISFSI Pad



Photos courtesy of Fort Calhoun

# Installation of HSMs on ISFSI Pad

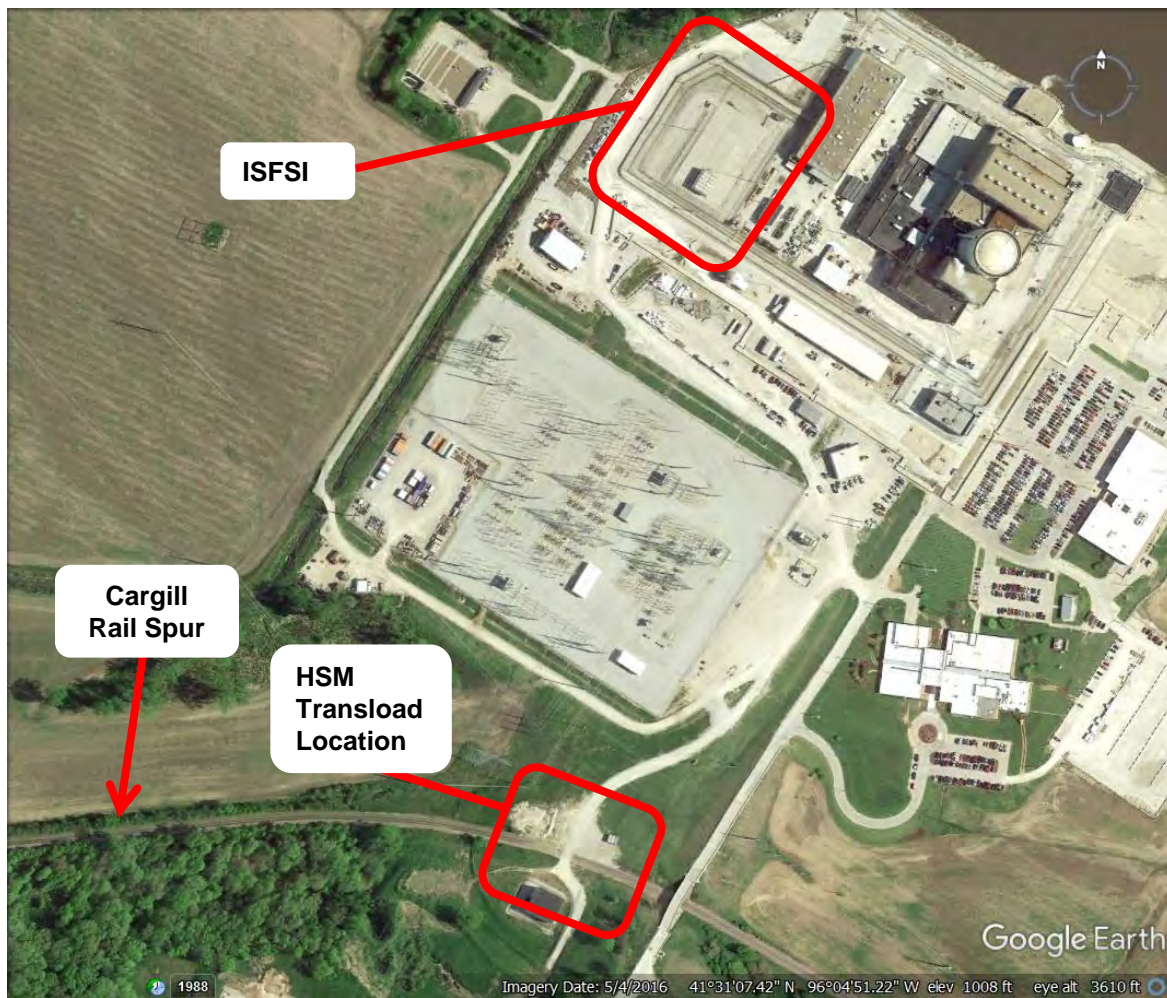


Photos courtesy of Fort Calhoun





# Cargill Rail Spur, HSM Transload Location, and ISFSI



# Current Condition of Transload Location and Haul Road



## Site Transportation Experience – Barge

- In 2006, two steam generators, the pressurizer, the reactor vessel head, low pressure turbines, and the main output transformer were replaced
- All equipment was shipped via barge except for main output transformer (shipped by rail)
- During construction of the plant, major components were also shipped by barge



Photo courtesy of Fort Calhoun



# Aerial View of Barge Area



# Barge Transport on Missouri River and Arrival



Photos courtesy of Fort Calhoun



# Barge Arrival and Offloading



Photos courtesy of Fort Calhoun



# Reactor Vessel and Steam Generators Shipped by Barge During Construction



Photos courtesy of Fort Calhoun





# Summary of Transportation Mode Options Identified for Shutdown Sites

Reactor Site	Transportation Mode Options		Comments
Maine Yankee	Direct rail	Barge to rail	The condition of the onsite rail spur and Central Maine and Quebec Railroad would need to be verified.
Yankee Rowe	Heavy haul truck to rail	—	Potential rail transload location at east portal of the Hoosac Tunnel (7.5 miles from site).
Connecticut Yankee	Barge to rail	Heavy haul truck to rail	Depth of barge canal uncertain and may require dredging to accommodate barges. Potential rail transload location at Portland rail spur (12 miles from site).
Humboldt Bay	Heavy haul truck to rail	Heavy haul truck to barge to rail	Potential rail transload locations located 160 to 280 miles from site. The condition of the Fields Landing Terminal barge transload location would need to be verified.
Big Rock Point	Heavy haul truck to rail	Barge to rail	Potential rail transload locations in Petoskey, Michigan (13 miles from site) and Gaylord, Michigan (52 miles from site). The rail infrastructure at these locations would need to be evaluated.
Rancho Seco	Direct rail	—	The rail spur is not being maintained. Weight restrictions on the Lone Industrial Lead would require route clearance by the railroad.
Trojan	Direct rail	Barge to rail	The onsite rail spur was removed. Barge used to ship reactor pressure vessel and steam generators.
La Crosse	Direct rail	Barge to rail	The onsite rail spur was used to ship reactor pressure vessel.
Zion	Direct Rail	Barge to rail	The onsite rail spur was recently refurbished to support decommissioning.
Crystal River	Direct rail	Barge to rail	Extensive onsite rail system. Potential onsite barge area.
Kewaunee	Heavy haul truck to rail	Heavy haul truck to barge to rail	Potential rail transload locations in Bellevue, Luxemburg, Denmark, and Manitowoc. Potential barge transload location in city of Kewaunee.
San Onofre	Direct rail	Heavy haul truck to barge to rail	Onsite rail spur recently refurbished to support reactor decommissioning shipments.
Vermont Yankee	Direct rail	—	Onsite rail spur will be reactivated to support decommissioning.
<b>Fort Calhoun</b>	<b>Direct Rail</b>	<b>Barge to rail</b>	<b>Onsite rail spur could be reinstalled or onsite transload performed. Barge used to ship steam generators, pressurizer, reactor vessel head</b>



# Current Status – Shutdown Sites Evaluation

- **Latest version of shutdown sites report (SSR) completed on September 30, 2016**
  - Posted on DOE-NE website (<http://energy.gov/ne/downloads/preliminary-evaluation-removing-used-nuclear-fuel-shutdown-sites>)
- **SSR will be updated and submitted at the end of FY2017**
- **Items for update include**
  - Addition of Fort Calhoun to the SSR
    - Shut down in October 2016
  - Add additional SNF discharge data
  - Add additional information on storage systems in use at shutdown sites
  - Add additional information on the local transportation infrastructure and transload locations around the shutdown sites
  - Evaluations of additional sites as they shut down, such as Palisades, Pilgrim, Three Mile Island, Indian Point, Clinton, Quad Cities, Oyster Creek, and Diablo Canyon